





			03/DE0/2020		
Technical Specifications of Labelstock					
Product Code	Synt Top Ther 95HM60 (Fenix Synthetic Top Thermal 95 HM WG 60)				
Face Stock	95µm Thermal PP				
Adhesive	General Hot Melt				
Liner	60gsm White Glassine				
Items	Specifications	Unit	Test Method		
Face Stock					
Caliper	95±10%	μm	GB/T 451.3-2003		
Dynamic Sensitivity	≥1.20	-	GB/T 28210-2011		
Water Resistance	≥80	%	GB/T 28210-2011		
Oil Resistance	≥80	%	GB/T 28210-2011		
Alcohol Resistance	≥70	%	GB/T 28210-2011		

The thermal top coating has good feature of water resistance, oil resistance, alcohol resistance, BPA-free. With excellent scratch resistance, weather resistance. Have a good thermal image preservation performance. Suitable for air or rail baggage label, high quality logistics label, etc.

Adhesive					
'Loop' Tack(23℃)	≥14	N	FTM9, ss		
Peel Adhesion (90°)	≥8	N/25mm	FTM2, ss		
Minimum Application Temp.	10℃				
Service Temp.	-15℃ ~+65℃				

This product uses general hot melt adhesive, the initial viscosity and the final stickiness are high, it has excellent performance on various packing materials. This product is not suitable for PVC surface.

Liner					
Basic Weight	60±10%	gsm	GB/T 451.2-2002		
Caliper	53±10%	μm	GB/T 451.3-2003		
Tensile Strength (MD)	≥5.0	kN/m	GB/T 12914-1991		

Printing & Converting

- ♦ Applicable for most printing process.
- ♦ Ink contains alcohol or volatile organic solvents may cause damage to thermal coating.
- ♦ Ink testing is always recommended before production.
- ♦ To avoid adhesive oozing from the label edge, tension should be controlled during rewinding.
- ♦ The material can be used in food if and only if it has a barrier, it is not suitable for direct contact with food.

Storage & Preservation

♦ One year when stored at 23±2°C and 50±5% RH. If test qualified, the label can continually been used after shelf life.

Note

- 1.All relative material's description, technical specification and usage recommendation are based upon tests believed to be reliable but do not represent a guarantee.
- 2.Is mandatory test before production to avoid potential risks, due to various operating environments and processing conditions.
- 3.All information and recommendations abouts Fenix® products are base on our existing knowledge and experiences but do not mean a guarantee or warranty. As the products are used for differents applications we recommend checking suitability of products prior to use. All information is subject to change without notice. End user obliged and verifies the above information before using the material.
- 4.A.S.I Development Inc. Reserves the right to interpret latest terms to the technical documents.

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