



Ruc. 2557942-1-827268 DV 8

## **Technical Specifications of Labelstock**

09/DEC/2025

Items		Unit	Test Method	
Liner	62gsm White Glassine	62gsm White Glassine		
Adhesive	Permanent Clear Adhesive	Permanent Clear Adhesive		
Face Stock	50 µm High-qulaity Transp	50 µm High-qulaity Transparent BOPP		
Product Name	Fenix BOPP Clear 50 AC 6	Fenix BOPP Clear 50 AC 62 Repositionable in the short term		
Product Code	BOPP Clear 50AC62Rep	BOPP Clear 50AC62Rep		

Items		Unit	Test Method		
Face Stock					
Caliper	50 ± 5%	µm	GB/T 451. 3-2003		
Haze	≤3	%	GB/T 2410-2008		

The face stock uses a transparent BOPP film ,the surface with a coating. Have good performance of water resistance, oil resistance and chemical resistance. Suitable for toilet product labels and cosmetics labels. The polypropylene film is stiff. It should avoid the use on irregular surfaces or especially soft bottles.

Adhesive					
'Loop' Tack	≥8	N	FTM9, ss		
Peel Adhesion (90)	≥5	N/25mm	FTM2, ss		
Shear Resistance	≥15	hours	FTM8, ss		
Minimum Application Temp.	10 °C				
Service Temperature Range	-10 °C −+80°C				

This product uses permanent clear adhesive, mainly applicable to "no label sense" transparent film labels. The adhesive show good initial viscosity and the final stickiness on various materials. Not recommended to use on caliber smaller than 25mm or on highly curved object. Labeling test is necessary before mass application

Liner					
Basic Weight	62+5%	gsm	GB/T 451. 2-2002		
Caliper	55 +5%	μm	GB/T 451. 3-2003		
Tensile Strength (MD)	≥5.0	kN/m	GB/T 12914-1991		

## **Printing and Processing Applications**

The specially treated coating surface can be used for letterpress, flexo, gravure and screenprinting methods. Suitable for UV inks and solvent based inks. It is necessary to avoid printing to the edge of thelabel, especially in screen printing with UV ink and UV varnish because the high shrinkage ink layer will cause the label to curl and eventually cause the label to be removed from the liner or raised from the object. Ink test isnecessary before production.

It is necessary to use special film processing tools. Suitable for die cutting and trimming in high-speed rotary press. Suitable for flat die cutting. Need special care when using roller die cutting. Bronzing performance and result are better. To avoid adhesive oozing from the label edge, tension should becontrolled during rewinding. The material can be used in food if and only if it has a barrier, it is not suitable for direct contact with food.

## Storage and Preservation

One year when stored at  $23\pm2^{\circ}$ C and  $50\pm5\%$  RH. If test qualified, the label can continually been used after shelflife.

## Note:

- 1. All relative material's description, technical specification and usage recommendation are based upon tests believed to be reliable but do not represent a guarantee.
- 2. Is mandatory test before production to avoid potential risks, due to various operating environments and processing
- 3. All information and recommendations abouts Fenix® products are base on our existing knowledge and experiences but do not mean a guarantee or warranty. As the products are used for differents applications we recommend checking suitability of products prior to use. All information is subject to change without notice. End user obliged and verifies the above information before using the material.
- 4. A.S.I Development Inc. Reserves the right to interpret latest terms to the technical documents.

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